



Your Solutions Partner

Instruction Sheet

FLM 100 Retro Fit Half Rack Split

In this package, you are receiving an upgrade kit for your front line bread display cabinet intended to enhance the hold time of bread in the cabinet. Included are instructions to install the upgrade kit.

When holding bread in the display cabinet, holding full batches and rotating product will yield the best results.

Lastly, if your restaurant utilizes a Flexbake5 All in One oven, there is an updated recipe that will need to be loaded into your oven. The recipe changes are as follows:

Full Bread & Full Bread w/Cheese Recipes:

Stage 1: Change "stage time" to 18 minutes, "humidity time" to 18 minutes, and "H2O on Time" to 1.

Stage 2: Change "stage time" to 6 minutes

Stage 3: Change "H2O on Time" to 1

*all other values will remain as is

Half Bread & Half Bread w/Cheese Recipes:

Stage 1: Change "stage time" to 18 minutes, "humidity time" to 18 minutes, and "H2O on Time" to 1.

Stage 2: Change "stage time" to 6 minutes

Stage 3: Change "H2O on Time" to 1

*all other values will remain as is

Should you have any questions during the installation of your upgrade kit or with programming the updated Flexbake5 All in One oven recipes, please call our technical service team at: 1-800-735-3853 ext. 1.

Regards,

Your Team and Duke Manufacturing

1-800-735-3853 www.dukemfg.com/Subway



CAUTION:

Please read these instructions completely before attempting to install, operate or service this equipment.



WARNING: Cancer and Reproductive Harm -
www.p65warnings.ca.gov

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**P/N 2503963
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INSTALLATION

Tools Required:



Phillips Head Screwdriver



Dry Erase Pen

Parts Included:

- Partition Plate,
- Edge Trim Gasket,
- Aluminum Strip with Adhesive
- Alcohol Pads

CAUTION

Please read these instructions completely before attempting to install, operate or service this equipment.

Step 1

Make sure unit is disconnected from any power source. Remove top five baskets from unit.



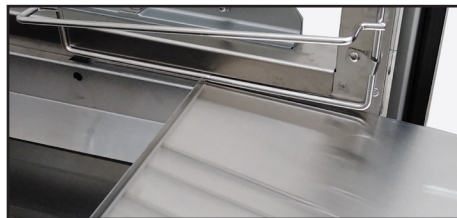
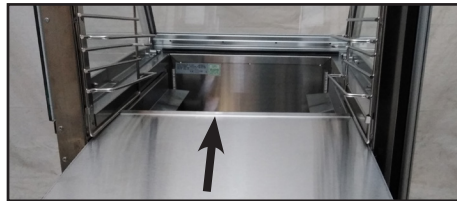
Step 2

Locate the two removable tabs holding the wire racks in place and remove them using a Phillips Head Screwdriver.



Step 3

Insert the partition plate provided between the lower sheet metal rack and the upper wire rack. The wire racks may need to be pulled up slightly to make room for this plate.



Step 4

Slide the rack all the way in until the back flanges is resting against the inside of the cabinet wall.



Step 5

Make sure that the wire rack is resting between the cabinet wall and the partition plate flange.



Step 6

Install the edge trim-seal to the flange of the partition plate. Make sure it is pushed all the way onto the flange and is secure.



NOTE: There should be approximately 1" overlapping the partition plate on each side.



NOTE: Adjust side-to-side accordingly to make sure this overlap does not interfere with the door gasket.

INSTALLATION - continued

Step 7

With the door closed, place the non-adhesive side of the aluminum strip against the glass and position it so it completely covers the previously installed gasket.



NOTE: Too high or too low will negatively affect the performance and sealing.



Step 7A

Using a dry erase marker, draw a line all the way across the glass on both the top and bottom of the aluminum strip using it as a straight edge.



Step 8

Open the door. Take the Aluminum strip with the double sided tape and peel off the backing strip from the tape.

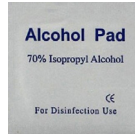


NOTE: be careful not to touch the adhesive as the oil from your fingers will cause it not to adhere properly.



Step 9

Open the door. On the inside clean glass with alcohol wipes.



Step 10

Place one end of the aluminum strip against the glass, making sure that it is within the two lines drawn from step 7. Once one side is attached to the glass, line up the rest of the aluminum strip with the drawn lines and firmly press down to make sure it is properly adhered. The aluminum strip should be centered in between both lines from step 7.



Step 11

Close the door and verify that the aluminum strip makes contact with the gasket.



Step 12

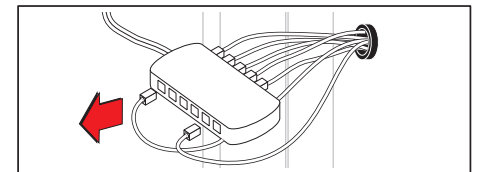
Clean the marks off of the outside of the glass.

Step 13

Reinstall bread baskets removed in step 1.

Step 14

Unplug all of the lights in the bread cabinet from the power supply located on the adjacent unit. This is done to help extend the holding time and improve the quality of the bread.



INSTALLATION - continued

Step 15

Level Unit. To ensure the door of this unit seals completely, the unit must be fully leveled in all directions.



NOTE: This must be done before the unit is sealed to the floor or built into a curb.

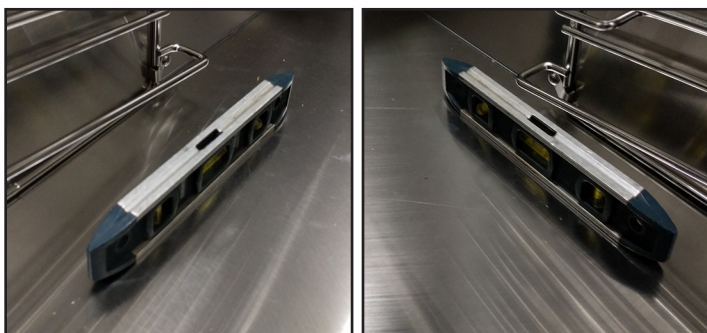


NOTE: The unit can be leveled by adjusting the feet using adjustable pliers.



Step 15A

Level Unit front to back on both sides.



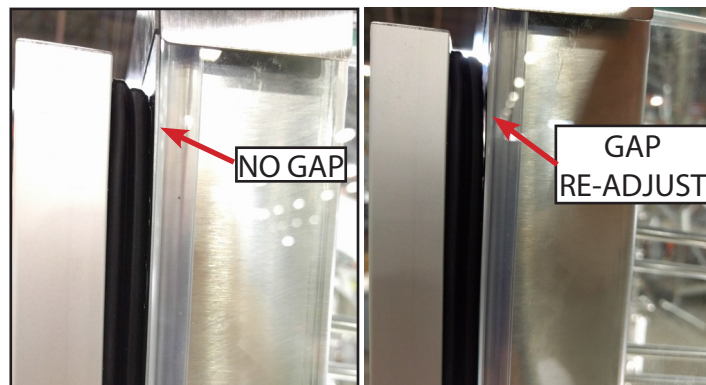
Step 15B

Level unit side to side, both front and back.



Step 15C

Check the top and bottom corner seal of the door gasket. There should be no gap.



UPDATE - COMPLETE



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